Avery Dennison® W-6200

Data Bulletin # W-6200 Revised 10/2003

High Intensity Grade Reflective Sheeting Pre-Striped Barricade Pressure Sensitive Adhesive for Wood and Aluminum

Description:

Avery Dennsion® W-6200 High Intensity Grade Pre-Striped Reflective sheeting for barricades is a high-quality, durable, micro-prismatic retroreflective material. This reflective sheeting is designed specifically for use on most properly prepared wood surfaces used for traffic control devices. Meets all applicable requirements for Type III retroreflective sheeting as set forth in ASTM D 4956.

Construction:

Face Film: High gloss with 4" or 6" diagonal stripes				
Adhesive Permanent Pressure Sensitive (Class 1).				
Liner:	Poly liner			

Photometric Performance:

Type III values per ASTM D 4956. Minimum Coefficient of Retroreflection (R_A) (cd / lx / m^2)

Observation Angle	Entrance Angle	White	Orange
0.2°	-4°	250	100
	30°	150	60
0.5°	-4°	95	30
	30	65	25

Colors & Specification Limits (Daytime)^A:

Color	1		2		3 4		1	Luminance (Y%)		
	х	у	х	у	x	у	x	у	Min	Max
White	0.303	0.300	0.368	0.366	0.340	0.393	0.274	0.329	27	
Orange	0.558	0.352	0.636	0.364	0.570	0.429	0.506	0.404	14	30

^AThe four pairs of chromaticity coordinates determine the acceptable color in terms of the CIE 1931 Standard Colorimetric System measured with Standard Illuminant D65.

Other Specifications:

Consult your Avery Dennison Representative for information concerning additional world-wide specifications.

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Physical Properties:

Outdoor Durchility	Avery Department W 6200 cheeting her a 2 year durability when preparty					
Outdoor Durability	Avery Dennison W-6200 sheeting has a 3 year durability when properly					
	processed and applied.					
Minimum Surface & Ambient Air	Air 65°F (18°C) when applied with a squeeze roll applicator.					
Application Temperature						
Application Surface	Recommended for flat surfaces only. Smooth, dry wood surfaces must be sealed with a compatible paint or primer prior to application, following all applicable paint/primer-drying instructions. Use of Aluminum or MDO or HDO plywood is preferred. Always pretest your specific substrate prior to actual application. Note: Use of wet method of application is not recommended for W-6200 reflective sheeting.					
Service Temperature Range	-40°F to 180°F (-40°C to 82°C)					
Typical Film Caliper (w/adhesive)	18 to 19 mils					
Shelf Life	One year when stored at the following temperature and conditions 68° - 77°F (20° - 25°C) and 50% <u>+</u> 5% <u>+</u> R.H.					
Other Tests:	W-6200 meets all other requirements set forth in ASTM D 4956 including Shrinkage, Flexibility, Liner removal, Adhesion, Impact resistance, Specular gloss and Outdoor weathering.					

Application & Conversion Information:

The following Avery Dennison literature will provide complete information to the user for proper application, storage, and other requirements and is available from your Avery Dennison representative, from the Avery Dennison web-site www.reflectives.averydennison.com, or on request:

Instructional Bulletins:	
Sheeting Care & Handling	#8.00
Substrate Requirements	#8.01
Application Techniques for PS Sheeting	#8.10
Printing	Not designed
	For printing
	applications

Stripe Pattern:					
W-6242	4 inch left, 45° diagonal stripes				
W-6243	4 inch right, 45° diagonal stripes				
W-6244	6 inch left, 45° diagonal stripes				
W-6245	6 inch right, 45° diagonal stripes				
	W-6242 W-6243 W-6244				

Avery Dennison® W-6200 continued...

Warranty:

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W-6200 is protected by the following US patents: 4,460,449; 4,633,567; 5,156,863; 4,486,363; 4,601,861; 5,213,872; 5,310,436; 5,930.041